

817 Velvet Satin Enamel

ISSUED: 28 April 2014

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**USE****THINNER/CLEAN**
Turpentine**APPLICATION****RE-COAT**
24 Hrs**HAZARD**

An alkyd oil based satin enamel for interior use which dries to a hard durable finish. Velvet Satin Enamel features a high opacity, easy application and excellent flow and levelling.

USES: 817 Velvet Satin Enamel has been formulated for the finishing of all types of interior surfaces wherever a hard durable, satin finish is required. 817 Velvet Satin Enamel is ideally suited for walls, cupboards, furniture, built-ins, doors, architraves and skirting boards etc.

SURFACE PREPARATION: All surfaces should be clean and free of dust, oil, grease and other contaminants. Surfaces should be dry and not exposed to excessive heat or cold.

Timber (New): New Unpainted - Sand and dust down. Apply 809 Pink Wood Primer and allow 24 hours to dry. Fill nail holes and cracks with appropriate patching material. Sand lightly with 100-200 grit sand paper. Vacuum and wipe down to remove dust. Apply 1 coat of 825 Superhide Undercoat and allow to dry overnight. Sand lightly with 100-200 grit sand paper. Vacuum and wipe down to remove dust..

Timber (Previously Painted): Scrape to remove loose and flaking paint. Fill nail holes and cracks with appropriate patching material. Sand lightly with 100-200 grit sand paper. Vacuum and wipe down to remove dust. Spot prime any bare timber areas with 809 Pink Wood Primer and allow 24 hours to dry. Apply 1 coat of 825 Superhide Undercoat and allow to dry overnight. Sand lightly with 100-200 grit sand paper. Vacuum and wipe down to remove dust.

Steel, wrought or cast iron (Unpainted): Degrease with T-3 Wax and Grease remover. Remove rust by power tool cleaning or wire brushing and treat with Keline Rust Converter. Apply 1 coat of 660 Epoxy Undercoat and allow to dry overnight then apply 1 coat 825 Superhide Undercoat and again allow to dry overnight before proceeding. In high corrosion areas such as coastal or marine frontages 2 coats of 660 Epoxy Undercoat are recommended.

Steel, wrought or cast iron (painted): Remove all rust and loose flaky paint by scraper, power tool cleaning or wire brush. Treat rusted areas with Keline Rust Converter and spot prime with 660 Epoxy Undercoat. For marine or coastal exposures an additional full coat of 660 Epoxy Undercoat is recommended. Allow each coat to dry overnight and then apply 1 coat 825 Superhide Undercoat and again allow to dry overnight before proceeding.

Galvanised Iron: Prime with either 660 Epoxy Undercoat or 681 Red Metal Primer.

Plaster, Brick, Masonry: Fill any surface imperfections and apply 849 Pigmented Sealer or 825 Superhide undercoat.

Previously Painted Surfaces: Remove any glossy and powdery surfaces by sanding. Spot prime any bare areas with the appropriate primer or sealer.

APPLICATION: Stir thoroughly until product is uniform. Apply by brush, roller or spray equipment.

THINNING: Ready for use. However, Mineral Turpentine may be used sparingly if required. For spray application thin with approximately 25% F-200 Reducer.

CLEAN UP: Mineral Turpentine.

DRYING: Touch dry 6-8 hours. Hard dry to re-coat overnight @ 25°C.

COLOUR: White, Black and full range of decorative pastel shades.

TOPLINE PAINT PTY LTD

Telephone: (08) 8384 1188

33 ALDERSHOT ROAD, LONSDALE, SOUTH AUSTRALIA 5160.

Fax: (08) 8326 1824

E-mail: admin@toplinepaint.com.au

Customers need to appreciate that as Topline Paint cannot control the conditions under which our products are used, we therefore are unable to guarantee suitability or accuracy in every situation. If any doubt exists, do check with our technical people. Before large-scale use always test on a small sample and ascertain suitability. No warranties express or implied are made. The risks and liability arising from handling, storage, use and compliance with legal restrictions, rests with the buyer.



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FINISH: Satin

COVERAGE: Theoretical coverage is 14 - 16 m²/Litre.

PACK SIZES: 1 Litre, 4 Litre.

VEHICLE TYPE: Modified alkyd.

PIGMENT TYPE: Titanium Dioxide, selected colour pigments. Inert fillers.

FILM PROPERTIES:

Solvent Resistance	Fair.	Chemical Resistance	Good.
Abrasion Resistance	Good.	Impact Resistance	Fair.
Heat Resistance	Good.	Flexibility	Good.

PRECAUTIONS:

The following information is a general guide only. Industrial users (ie where the product is being used in the workplace) are legally required to have available a Material Safety Data Sheet on this product. If you are unsure if you have an MSDS on this product please contact Topline Paint and one will be provided.

Safety Directions: **KEEP OUT OF REACH OF CHILDREN – DO NOT SWALLOW.** Breathing the vapour is harmful and may cause lung irritation. Avoid contact with skin and eyes. Wear suitable, protective clothing, eye protection and impervious gloves when mixing and using. Handling and usage of this product must be carried out under well ventilation conditions that prevent inhalation of vapours, dust or mist. Use the appropriate breathing equipment (refer to Aust Stand. 1716) when ventilation is restricted. Keep containers closed when not in use. Eliminate any source of ignition (open fires, pilot lights, furnaces, spark producing switches etc.) as this product is flammable. **DO NOT SMOKE.** Take precautionary measures against static discharges. Used clean up rags may spontaneously ignite. To avoid ignition immerse in water or store in a sealable glass container.

First Aid Instructions: If affected by inhalation, remove to fresh air. If breathing difficulty persists or occurs later, consult a doctor. If swallowed, **DO NOT INDUCE VOMITING** drink plenty of water and seek medical advice. Contact a Doctor of Poisons Information Centre (Phone 131126). If skin contact occurs, remove contaminated clothing and wash skin thoroughly with soap and water. If irritation occurs seek prompt medical advice. Immerse contaminated clothing in water for 24 hours and do not use until laundered. In case of eye contact, hold eyes open and flood with running water for at least 15 minutes seek medical advice.

Leaks, Spills and Disposal: To prevent ignition of fumes product shut off all ignition sources. Contain or shut off leak if safe to do so. For large leaks or spills of volatile, flammable product, use respiratory protection, protective apparel and footwear. Spills should be absorbed either with rags (small spill) or dry sand/earth (large spill). In the case of flammable product spillage, use spark free implements to place rags or absorbed material into a solvent resistant container. Cover with water for 24 hours before disposal. DO NOT pour left over product down the drain – retain it in marked sealed container for future use or disposal through chemical waste collection programs. Dried empty cans can be recycled and should be disposed of via council steel recycling facilities.

Fire: Use foam and breathing apparatus. Avoid breathing products of combustion.

Hazard: The coloured square at the top of page 1 is provided for a quick reference as to the hazard level of a product. Blue refers to coatings with low hazard (eg water based wall paints). Yellow refers to medium hazard products such as QD enamels, which contain solvents, are flammable and need respirators for vapour protection. Red refers to products with special hazards such as isocyanate cured two pack finishes